MWNTs and Cu$_2$O sensitized Ti–Fe$_2$O$_3$ photoanode for improved water splitting performance

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A B S T R A C T

Fe$_2$O$_3$ and Cu$_2$O, both earth abundant materials are used in functionalizing Ti doped Fe$_2$O$_3$ photoanodes with Cu$_2$O and MWNTs for improving photoelectrochemical performance for hydrogen generation. Pristine Ti doped Fe$_2$O$_3$ are fabricated by spray pyrolysis deposition method on the conducting ITO coated glass substrate. Two different modifications are adopted to improve the photoelectrochemical performance of pristine sample by subsequent deposition of multi walled carbon nano tubes (MWNTs) alone and also in combination with Cu$_2$O. Better photoresponse in modified samples is attributed to increase in conductivity and promotion of electron transport to Fe$_2$O$_3$ layer due to presence of MWNTs while formation of heterojunction also promotes charge transfer kinetics by effective separation of charge carriers. Offering high photocurrent density of 5.17 mA cm$^{-2}$ at 1 V vs SCE, high open circuit voltage ($V_{oc}$), least resistance, higher negative flat band potential ($V_{fb}$), Ti–Fe$_2$O$_3$/(MWNTs + Cu$_2$O), emerges as the most photoactive sample. High applied bias photon to current conversion efficiency (ABPE) value of 4.6% is obtained for the modified sample against 0.07% ABPE for Ti–Fe$_2$O$_3$ photoanodes.

Introduction

Hydrogen is clean, sustainable and high energy density fuel. In the present scenario, hydrogen production is mainly based on the techniques which release gases like carbon dioxide contributing to global warming [1,2]. The production of hydrogen by the photoelectrochemical (PEC) water splitting is one of the efficient ways to fulfill the growing energy demand [3]. The PEC water splitting technology potentially provides a new insight to fulfill energy demands as it is based on solar energy and water, both of which are plentiful on earth. The
development of PEC technology involves making suitable light harvesting material having following properties viz. photochemical stability, corrosion resistance, straddling band edge positions, ability to absorb visible portion of sunlight, low rate of recombination to yield high life time of charge carriers and low cost [4–7]. Significant efforts have been made to modify various metal oxide and non-oxide semiconductors to harness solar energy and making them a potential catalyst.

Although there are several reports on numerous tactics to improve the PEC performance but the most popular approaches adopted include doping [8–10], heterojunction [11–13], nanostructuring [14–16], quantum dot sensitization [17,18], plasmons [19,20] and ion irradiation [21,22].

Hematite (α-Fe2O3) is a photoactive material with a high potential to be used as catalyst in PEC water splitting. Besides the appropriate band gap (1.9–2.2 eV) lying in visible region, other captivating characteristics include abundance, low cost, non-toxicity, photochemical stability and non corrosive nature. However, the drawback of using hematite lies in its poor water oxidation reaction kinetics which requires high applied bias for oxygen evolution reaction. The other issues involved are high recombination rate of photoexcited charge carriers, short diffusion length of minority charge carriers and poor electrical conductivity. Doping, formation of heterojunction and nanostructuring have been adopted to aggrandize the performance of hematite [23–25].

Cu2O, a p-type semiconductor with band gap of 1.9–2.2 eV is yet another attractive metal oxide with more or less similar encouraging properties as that of hematite such as opulence, non toxic nature, ascendable and economical. Hydrogen production is feasible by Cu2O even without the application of external bias due to its straddling band edges with water redox potential. But the application of Cu2O as competent material for PEC water splitting is hampered by its susceptibility towards photocorrosion and inadequacy for collection of charge carriers [26–27].

Recent studies on carbon nanotubes (CNTs) suggest that they offer excellent electrical and mechanical properties, large surface area and ability to store electrons and also used as supporter for energy storage and conversion. CNTs render the conduction of photogenerated charge carriers and also increases charge injection and extraction [28–32]. The single walled carbon nano tubes (SWCNTs) can be used as channel for transporting electrons in PEC cell for improved PEC conversion efficiency due to their electron accepting properties has been recently demonstrated [33,34]. D. Das et al. investigated the role of CNTs in addressing the corrosion issues in Co(P/CNT by acting as constructive support for the easy transport of electrons [30]. E. Kecsenovity et al. studied the role of CNTs in overcoming instability and corrosion issues in special context to Cu2O and their study revealed that CNTs help in rapid charge carrier separation and transport and in turn was responsible for higher photocurrent and stability. Long term PEC measurements were performed by Kecsenovity et al. with Cu2O and CNT/Cu2O and observed 25% of initial photocactivity was retained by Cu2O alone while 66% was retained by CNT/Cu2O. The increased stability of CNT/Cu2O photocathode was attributed to the introduction of highly conductive nanostructured scaffold [35]. Ternary AgTiO2/CNT photoanode was found to exhibit effective interfacial electron transfer which was attributed to the synergetic effect of Ag nanoparticles and CNTs [36]. Improved visible light photoactivity was found in CNTs/MnO2–C3N4 ternary catalyst. CNTs induces evolution of hydrogen by facilitating electron capture from C3N4 and MnO2 helps in oxygen evolution by the decomposition of hydrogen peroxide and this leads to effective separation of photocreated electron-hole pairs [37]. CNT/g-C3N4 photocatalysts was synthesized by Song et al. and enhanced hydrogen production was observed due to synergistic effect between CNTs and g-C3N4. Photoelectrons attracted by the CNTs are rapidly transferred to the catalyst interface which resulted in better charge separation as well as effective use of photoelectrons by g-C3N4. The stability of g-C3N4 was also improved due to the presence of CNTs [38]. ZnO/MWCNT nanocomposite photo-electrode exhibited five times higher photocurrent density (1.14 mA/cm² at 1 V vs. Ag/AgCl) in comparison to bare ZnO (0.24 mA/cm² at 1 V vs. Ag/AgCl) and this enhanced response was attributed to the conducting CNT scaffolds which promotes charge collection and transport in the ZnO/MWCNT nanocomposite [39].

Fe2O3-CNT composite and Fe2O3 photoanode modified with MWCNTs have shown remarkably enhanced PEC water oxidation [40,41]. Liu et al. obtained improved PEC response by incorporating functionalized CNTs in Ti-doped Fe2O3 thin films showing improved absorption of visible portion of sunlight, reduced recombination of excitons and fast charge transfer [42]. For water purification, in terms of Rhodamine B degradation, enhanced photocatalytic activity of Fe2O3/MWCNTs/RGO composite was demonstrated by Pawar et al. [43]. Li et al. studied Co/Fe2O3 nanomaterial based on carbon nano tubes which showed enhanced photocatalytic water splitting property [44].

Besides the modification of Fe2O3 and Cu2O with CNTs, an efficient approach is formation of heterojunction between them owing to Z-scheme band alignment (staggered type). This type of band arrangement is of great importance due to their effective charge separation and transfer. Heterojunction α-Fe2O3/Cu2O composite and Ti–Fe2O3/Cu2O bilayered thin films for photoreduction of CO2 and PEC water splitting for hydrogen generation respectively has been reported in the recent past. The photostability problem of Cu2O can also be combated by forming type II band alignment with another semiconducting material [45,46].

Recent reports on hematite reveal that co-doping by Sn and Co resulted in photoelectrochemical response of 1.25 mA/cm² at 1.23 V/RHE [47]. Hydrothermally fabricated α-Fe2O3/Co QDs heterojunction photoanode shows eight time increment in photocurrent density (0.35 mA/cm² at 1.23 V/RHE) in comparison to bare hematite [48]. Zhang et al. investigated the effects of Sn precursors on the morphology, surface characteristics and the PEC properties of hematite photoanode and maximum photocurrent achieved was 1.54 mA/cm² at 1.23 V/RHE [49].

In the present study, we have designed and developed Ti-doped Fe2O3 based photoanodes modified with MWCNTs alone and MWCNTs-Cu2O nanopowder composites. We schematically show here the various approaches taken in this study with the sole aim to improve the performance of α-Fe2O3 (Fig. 1). To enhance the electrical conductivity of hematite, Ti was used as dopant and this material was considered as pristine sample. MWCNTs as a layer was deposited over the Ti–
Fe₂O₃ thin film to make Ti–Fe₂O₃/MWCNTs photoanode while in other case both MWCNTs and Cu₂O nanopowder suspension was deposited to fabricate the Ti–Fe₂O₃/(MWCNTs + Cu₂O) photoanode. In Ti–Fe₂O₃/(MWCNTs + Cu₂O) system both MWCNTs and formation of heterojunction between hematite and cuprous oxide played an influential role in improving the photoelectrochemical behavior of hematite. In addition to this, nanostructuring is well established way of improving the photoelectrochemical performance with increased surface area and in present case Cu₂O nanopowder with size of 18 nm is assumed to play synergistic role. Multiple factors, therefore, may contribute for excellent PEC performance. Detailed structural, optical and morphological examination of the prepared samples was done along with PEC characterizations. The mechanism proposed for improved PEC properties of Ti–Fe₂O₃/(MWCNTs + Cu₂O) have also been discussed.

**Experimental**

**Photoanode fabrication**

The scheme of fabrication of photoanodes on ITO-coated glass substrate is shown in Fig. 2. Thin film of Ti doped (2 at%) Fe₂O₃ was prepared by spray pyrolysis. Iron nitrate nonahydrate (Fe(NO₃)₃·9H₂O; Sigma Aldrich) and titanium tetrachloride (TiCl₄; Sigma Aldrich) were used as precursors without further purification and dissolved in distilled water (solution molarity 0.15 M). The details of the method can be seen from the work reported by the authors previously [20]. A transparent conducting ITO coated glass substrates (coated on one side by Sn-doped indium oxide, resistivity approximately 8 Ω·cm) were used to deposit Ti–Fe₂O₃ thin film and almost one third portion was covered with Al foil which was used later to make electrical contact with Cu wire and conducting Ag paste for PEC measurements. The thickness of Fe₂O₃ layer was around 500 nm and measured using surface profilometer (Alpha Step D-Tencor T-120). Prior to deposition, the ITO substrates were cleaned to remove any dirt and impurity particles. ITO substrates were dipped in mixture of methanol (CH₃OH; Sigma Aldrich) and DM water (Avarice Industries) and kept for ultrasonication for duration of 10 min and then dried in oven.

To modify the materials property two different suspensions were made:

**MWCNTs suspension**

Optimum concentration (0.2 wt%) of MWCNTs (Aldrich) suspension was made in a mixture of 9:1 ratio of iso-propyl...
alcohol (CH$_3$CHOH, Sigma Aldrich) and Nafton (5 wt%) respectively. The suspension was stirred and sonicated alternatively for 4 h.

**Cu$_2$O and MWCNTs suspension**

Cu$_2$O nanopowder (US Research Nanomaterials) was weighed and dissolved in the suspension detailed above for the preparation of MWCNTs suspension. 16 wt% of Cu$_2$O nanopowder suspension was made with same amount of MWCNTs. This suspension was alternatively stirred and sonicated continuously for 4 h. Only one concentration which was optimum among 4 wt%, 8 wt%, 16 wt% and 32 wt% is discussed here for simplification and elucidating the effect of MWCNTs alone and together with Cu$_2$O, although other concentrations were also taken which are not detailed in the present communication.

Over the prepared thin films of Ti–Fe$_2$O$_3$ approximately 0.1 mL of suspension as detailed in 2.1.1 and 2.1.2 was coated as 4 different layers by spin coating method at 2500 rpm to get two different configurations 1) Ti doped Fe$_2$O$_3$ modified with MWCNTs (Sample B) 2) Ti doped Fe$_2$O$_3$ modified with (MWCNTs + Cu$_2$O) (Sample C). The films were subsequently sintered at 450 °C for 1 h in an inert Ar atmosphere to avoid oxidation of MWCNTs into CO$_2$.

**Physicochemical characterization**

The X-ray diffraction of thin films was performed by glancing angle Bruker AXS D8 Advance, X-ray diffractometer using Cu K$_\alpha$ radiation. The samples were scanned from 20° to 60° 2θ range. The morphology of fabricated films was observed by field-emission scanning electron microscopy (FESEM) using Carl Zeiss SUPRA 40VP system. The FESEM fitment MIRA II LMH TESCAN energy-dispersive X-ray (EDX) was used to obtain the elemental map of the sample. The optical absorption spectra of the samples were evaluated from the UV–visible absorbance vs. wavelength data and for measuring absorbance UV-1800, Shimadzu, Japan, Double Beam UV–visible spectrometer was used. To confirm the presence of Cu nanoparticles in Cu$_2$O nanopowder, the suspension of Cu$_2$O was made in water with concentration of 10 mg/mL and then the absorbance was recorded using UV–visible spectrometer.

**Photoelectrochemical measurements**

The synthesized films were converted into the electrodes by making ohmic contact at the uncoated surface using Cu wire and Ag paste. The contact area and the edges were covered with non conducting epoxy resin (Hysole, Singapore). The effective area of illumination was 1 cm$^2$ (1 cm × 1 cm) and these electrodes were used as working photoanodes in PEC studies.

The PEC measurements were conducted in an electrochemical cell with three-electrode configuration with Pt guaze (Geometric area: 1 cm$^2$ in area) as counter electrode and saturated calomel electrode (SCE) as the reference electrode. The aqueous NaOH (Merck, pH ~ 13) electrolyte was used for PEC study. The illumination (100 mWcm$^{-2}$) was provided with 150 W Xe-arc lamp. A linear sweep voltammetry (potential range ~1 to 1 V vs SCE, scan rate 20 mV/s, under dark and light conditions) to get current-voltage characteristics, Mott-Schottky analysis to get the flat band potential, $V_b$ (under dark condition, potential range ~1 to 1 V vs SCE, AC potential frequency of 10 kHz and amplitude of 10 mV) electrochemical impedance spectroscopy to get information about charge transfer resistance from nyquist plot (DC potential of 1 V vs SCE and an AC potential frequency range of 10 kHz to 10 MHz with an amplitude of 10 mV) and chronoamperometry to examine the stability (current-time, at fixed potential of 1 V vs SCE) was performed using Electrochemical workstation (Zahner, Germany). The open circuit voltage ($V_{oc}$) was obtained for photoanodes (under illumination condition) to get the applied bias photon to current conversion efficiency (ABPE) using the formula:

$$ABPE (%) = \frac{J_{ph}}{V_{oc}} \times \left[ 1.23 - \frac{V_b}{V_{oc}} \right] \times \frac{P}{\text{mW/cm}^2} \times 100$$

where $J_{ph}$ is photocurrent density, applied bias is $V_b$ ($V_{meas}$–$V_{oc}$) and P represents the illumination power intensity where $V_{meas}$ is the applied bias at which photocurrent was measured. The chronoamperometry data was also utilized to calculate the amount of hydrogen gas which was compared with the evolved hydrogen gas volume. The close concord between evolved and calculated hydrogen volume is indicated from Faraday efficiency being close to unity [20].

**Results and discussion**

**Morphology and structure**

Fig. 3 shows the measured XRD patterns of the Ti doped Fe$_2$O$_3$ (A), Ti doped Fe$_2$O$_3$ modified with MWCNTs (B) and Ti doped Fe$_2$O$_3$ modified with MWCNTs and Cu$_2$O (C). The diffraction peak of Fe$_2$O$_3$ for sample A can be indexed to (012), (100), (113), (024), (116) and (122) diffractions of rhombohedral hematite (ICPDS card no: 24-0072). No peak of MWCNTs was visible as concentration was below the detection limit of XRD. The prominent diffraction peaks at (111) and (200) are assigned to Cu$_2$O (cuprite phase) and metallic copper (fcc structure). The peaks at 2θ = 36.44 and 42.33° match well with the standard pattern (ICPDS: 78-2076), consistent with the values reported previously by Chen et al. [50] while peaks assigned to cubic phase of Cu were obtained at 2θ = 43.29 and 50.43° (ICPDS: 04-0836) and match well with the findings of Su et al. [51] in sample C along with the peaks of hematite.

The metallic Cu peak in XRD confirms its presence as foreign nanoparticles along with Cu$_2$O nanoparticles. The presence of Cu nanoparticles was further confirmed by
recording optical absorption spectra discussed in forthcoming section. The average crystallite size of Cu nanoparticles was 39 nm calculated using Debye Scherrer formula. In addition to diffraction peak of deposited composition in thin films, the peaks indicated with hash tag (#) in Fig. 3 are assigned to underlying ITO coating of glass substrate.

Fig. 4(a–d) shows the top-view FESEM images of fabricated Ti–Fe2O3 and heterostructured Ti–Fe2O3(MWCNTs + Cu2O) and EDX map of sample C. The mesoporous morphology of hematite with uniform deposition at ITO can be seen from Fig. 4 (a) and such kind of morphology has been previously reported [20,52]. Fig. 4 (b) shows the presence of spherical Cu2O nanoparticles uniformly deposited over the Ti–Fe2O3 layer and the size of Cu2O nanoparticles lies in the range of 18–20 nm. Particle size was calculated using Image-J software and is in close agreement with the size calculated from XRD data using Debye Scherrer’s formula with size of 22 nm [53]. The diameter of MWCNTs as revealed from SEM is about 40 nm. The inset in Fig. 4(b) shows the higher resolution image (scale bar: 200 nm). Fig. 4(c–d) illustrates the elemental composition (EDX map) of sample C taken at two different points and confirms the presence of the elements namely ‘Fe’, ‘O’, ‘Cu’, ‘C’, ‘Ti’ and ‘In’.

**Optical response**

Illustration of optical absorption spectra is shown in Fig. 5 (a). As can be seen the Ti–Fe2O3 (sample A) shows a minimum absorbance with absorption edge at 602 nm while incorporation of MWCNTs and MWCNTs and Cu2O increases the absorption edge.

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**Fig. 3** — XRD pattern of sample A (Ti doped Fe2O3), B modified with MWCNTs and C modified with (MWCNTs + Cu2O).

**Fig. 4** — (a) FESEM image of Ti–Fe2O3 (sample A) (b) FESEM image of sample C showing presence of Cu2O nanoparticles and MWCNTs (inset is showing the image at higher resolution of 200 nm) (c–d) EDAX map of sample C taken at two different points.
absorbance in whole spectral region. Significant increase in absorbance here is ascribed to the presence of MWCNTs as well as the formation of heterojunction between metal oxides and thus can efficiently harvest the visible portion of sunlight. The increase in visible light absorption due to the MWCNTs has been reported.[42].

The presence of Cu nanoparticles was confirmed by XRD pattern as discussed in Section Morphology and structure. To confirm the surface plasmon resonance exhibited by the Cu nanoparticles, absorbance spectra was recorded and is shown in Fig. 5 (b). The absorbance spectra clearly show the characteristic peak at 690 nm. Chan et al. reported LSPR peaks of Cu nanoparticles of different size and also studied the effect of removal of copper oxide species on the LSPR peak. Their study revealed that Cu nanoparticles with size of 40 nm show \( \lambda_{\text{max}} \) in the range of 690–710 nm [54]. The SPR peak of Cu nanoparticles in the absorbance spectrum of Sample C subsides (Fig. 5 (a)) due to dominating absorbance of \( \text{Cu}_2\text{O} \) and \( \text{Fe}_2\text{O}_3 \) however overall increase in the absorbance in comparison to other samples is clearly visible that may also be attributed to the presence of plasmonic Cu nanoparticles [20,55].

![Image](image_url) Fig. 5 – (a) Normalized absorbance of sample A, B and C (b) Absorbance of \( \text{Cu}_2\text{O} \) nanopowder showing SPR peak of metallic Cu.

![Image](image_url) Fig. 6 – (a) Photocurrent density of photoanodes (b–c) Chronoamperometry and Light on-off measurement at applied bias of 1 V vs. SCE for sample C (\( \text{Ti} - \text{Fe}_2\text{O}_3/(\text{MWCNTs} + \text{Cu}_2\text{O}) \)) (d) ABPE trend (e) Faraday efficiency for sample C (\( \text{Ti} - \text{Fe}_2\text{O}_3/(\text{MWCNTs} + \text{Cu}_2\text{O}) \)).
Photoelectrochemical hydrogen generation

The photoelectrochemical measurements were carried out in three electrodes cell. The comparison of photocurrent density \( (J_{ph}) \) of three samples obtained by subtracting their respective dark currents from the light currents is shown in Fig. 6(a). The dark and light current scans of all the samples are given in Supporting Information, Fig. S1. At applied bias of 1 V vs SCE approximately 8 times increase in photocurrent density after was obtained after adding a layer of MWCNTs alone while 32 times increment observed after adding nanocomposite of (MWCNTs + Cu2O) indicating that sample C has high PEC efficiency. Fig. 6(a) not only illustrates the increase in photocurrent density value but also shows the change in the onset potential. Photocurrent begins to elevate at lower potential in sample C in comparison to A and B. To examine the photostability in aqueous condition, the sample C was subjected to chronoamperometric testing under 1 sun illumination condition at 1 V vs SCE (Fig. 6(b)) for an hour. The stable current under illumination for 1 h confirms the photostability of sample. Chronoamperometric measurements (Fig. 6(b)) show higher current density being recorded under illumination condition only at applied bias of 1 V vs SCE than the \( J_{ph} \) vs applied bias plot (Fig. 6(a)) which shows the difference of light and dark current. Effect of light on sample C was checked by light on-off measurements shown in Fig. 6(c).

To calculate the ABPE, the open circuit potential was also measured and the values are reported in Table 2. The high ABPE of 4.6% was obtained for sample C which is 6 orders of magnitude higher than the pristine sample. The increase in ABPE after each modification can be seen in Fig. 6(d). The Faradaic efficiency for the sample giving the maximum photoresponse i.e. sample C was measured and is shown in Fig. 6(e). A close compliance between the calculated and evolved \( \text{H}_2 \) volume is indicated from the Faradaic efficiency being nearly unity suggesting evolution of \( \text{H}_2 \) and \( \text{O}_2 \) in 2:1 ratio [20].

The Mott-Schottky analysis was carried out to probe the charge transfer at electrode electrolyte interface and the plots

<table>
<thead>
<tr>
<th>Sample</th>
<th>Photocurrent density, ( J_{ph} ) (mA.cm(^{-2})) at 1 V vs SCE</th>
<th>Open circuit voltage, ( V_{oc} )</th>
<th>Charge transfer resistance (Ohm)</th>
<th>ABPE (%)</th>
<th>Flat band potential, ( V_{fb} )</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0.16</td>
<td>0.26</td>
<td>55.31</td>
<td>0.07</td>
<td>−0.32</td>
</tr>
<tr>
<td>B</td>
<td>1.92</td>
<td>0.39</td>
<td>26.97</td>
<td>1.19</td>
<td>−0.68</td>
</tr>
<tr>
<td>C</td>
<td>5.17</td>
<td>0.67</td>
<td>23.62</td>
<td>4.6</td>
<td>−0.84</td>
</tr>
</tbody>
</table>

Fig. 7 – (a–c) Mott-Schottky plot and (d) Nyquist plots for sample A, B and C.
are displayed in Fig. 7(a–c). The slope of the curves gives the value of flat band potential which is given in Table 2. A more negative value of flat band potential indicates better charge separation and reduced charge recombination. Interestingly, among the three samples, Ti–Fe2O3/(MWCNTs + Cu2O) sample is showing a negative shift of 0.52 V vs SCE (magnitude only) in comparison to pristine sample, confirming enhanced charge separation and transfer although improvement on the basis of flat band potential values can also be seen for sample B.

To further ensure the improved charge transfer kinetics at electrode electrolyte interface, the samples were subjected to illumination at applied bias of 1 V vs SCE and electrochemical impedance spectroscopy data was collected and is presented here in the form of Nyquist plots in Fig. 7 (d). A smaller diameter of semicircle in case of sample C provides the evidence for reduced charge transfer resistance [21]. In case of sample C, introduction of MWCNTs as well as Cu2O is favorable for effective charge carrier separation. The experimental data was fitted using EC lab (Zview) software. The fitted plot along with experimental plot and equivalent circuit model (one resistor and two RC circuits) is provided in Supporting Information, Fig. S2. The value of charge transfer resistance at electrode electrolyte interface (R2) was found to be 55.31 Ω, 26.97 Ω and 23.62 Ω respectively for sample A, B and C respectively. The smallest value of charge transfer resistance in sample C confirms the faster charge transfer and lower recombination of photogenerated charge carriers. The decrease in charge transfer resistance also provides further evidence for high \( J_{ph} \) in the modified samples and the values are listed in Table 2.

A significantly improved photoelectrochemical response in case of sample C can be attributed to the cumulative effect of multiple factors. The particle size of Cu2O is small as revealed from SEM and XRD data which reasonably increases the surface area of the film and nanostructuring is beneficial for high PEC activity. Further, to increase the electrical conductivity Ti was added as dopant in Fe2O3 sample. The enhancement in optical absorption after introduction of MWCNTs and Cu2O is also helpful to increase light sensitivity in both sample B and C. The maximum absorption in case of sample C can also be accounted by presence of SPR exhibited by Cu nanoparticles.

The mechanism of charge transfer in staggered type II band alignment for Fe2O3 and Cu2O is shown schematically in Fig. 8 [46]. The position of conduction band (CB) and valence band (VB) for both Cu2O and Fe2O3 are taken from the reported literature [56]. The CB for Cu2O and Fe2O3 lies at \(-0.2\) eV/NHE and \(0.5\) eV/NHE and VB lies at \(1.8\) eV/NHE and \(2.4\) eV/NHE respectively. This type of band arrangement is also helpful in countering the corrosion problem associated with Cu2O. On illumination electron transfer from conduction band of Cu2O to the low lying conduction band of Fe2O3 may be facilitated directly from Cu2O or may be shuffled through MWCNTs which is acting as electron collector in Cu2O matrix. Thus presence of MWCNTs in Cu2O matrix helps in easy conduction of the electrons. The electrons will finally reach the Pt counter electrode through conducting ITO layer to evolve H2 and direction of hole movement will be reverse and drift towards the

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**Fig. 8** — Schematic presentation on mechanism for charge transfer.
Comparison of previously reported results based on the materials investigated in the present study.

<table>
<thead>
<tr>
<th>Semiconductor system investigated</th>
<th>Electrolyte</th>
<th>Light source</th>
<th>Applied bias</th>
<th>Photocurrent density</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fe₂O₃/MWCNTs composite</td>
<td>1 M NaOH</td>
<td>Solar Simulator (100 mWcm⁻² AM 1.5 G)</td>
<td>0.4 V vs Ag/AgCl</td>
<td>0.22 mA cm⁻²</td>
<td>[40]</td>
</tr>
<tr>
<td>CNTs and Ti co-doped Fe₂O₃</td>
<td>1 M NaOH</td>
<td>300 W Xe lamp (150 mWcm⁻²)</td>
<td>1.23 V vs RHE</td>
<td>4.5 mA cm⁻²</td>
<td>[42]</td>
</tr>
<tr>
<td>Fe₂O₃/MWCNT/RGO composite</td>
<td>1 M NaOH</td>
<td>Visible light</td>
<td>–</td>
<td>0.495 mA cm⁻²</td>
<td>[43]</td>
</tr>
<tr>
<td>Ti–Fe₂O₃/Cu₂O Heterojunction</td>
<td>0.1 M NaOH</td>
<td>150 W Xe lamp</td>
<td>0.95 V vs SCE</td>
<td>2.6 mA cm⁻²</td>
<td>[46]</td>
</tr>
<tr>
<td>Sample C (Ti–Fe₂O₃)/(MWCNTs + Cu₂O)</td>
<td>0.1 M NaOH</td>
<td>150 W Xe lamp</td>
<td>1.0 V vs SCE</td>
<td>5.1 mA cm⁻²</td>
<td>Present study</td>
</tr>
</tbody>
</table>

It can be seen that sample C exhibits good performance over the previously reported results which may be attributed to the factors discussed above.

Conclusions

Using earth abundant materials (Ti–Fe₂O₃ with additional layers of MWCNTs and Cu₂O nanoparticles) photoanodes were designed and developed for photoelectrochemical hydrogen generation. Various photoelectrochemical studies were performed to justify the enhanced photosresponse of Ti–Fe₂O₃/MWCNTs + Cu₂O anodes. The stability against photocorrosion was also evaluated by subjecting the photoanode for continuous illumination of 1 h. The Z scheme of electron transfer in this kind of arrangement is also proposed for better separation and conduction of charge carriers and their obstacle-free movement. The high ABPE value for Ti–Fe₂O₃/(MWCNTs + Cu₂O) was attributed to enhanced charge transfer and separation, reduced recombination and decrease in charge transfer resistance. More negative value of flat band potential, low resistance and high open circuit voltage also support the findings. The nanostructured Cu₂O and changes in optical band gap also plays a significant role in improving the PEC performance.

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